Data sheet
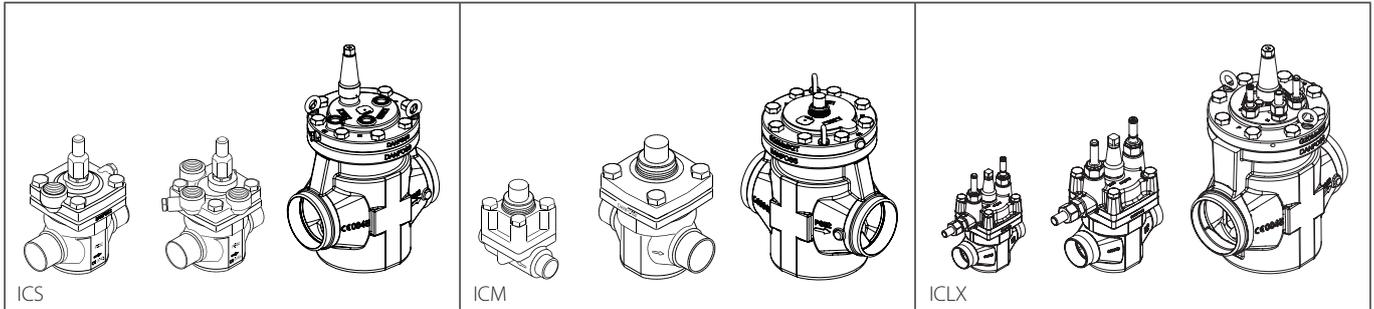
Spare parts and accessories
Pilot operated servo valve, type ICS | Motor operated valve, type ICM |
2-step solenoid valve, type ICLX

ICS

ICM

ICLX

Valve type	Size	See details on page #	Code no.
Inspection kits			
ICS, ICM, ICLX	25 [1]	2	**027H2218**
	32	3	**027H3016**
	40	4	**027H4014**
	50	5	**027H5014**
	65 / 80	6	**027H6016**
	100	7	**027H7191**
	125	8	**027H7194**
	150	9	**027H7196**
Repair kits			
ICS, ICLX	25 [2]	10	**027H2219**
	32	11	**027H3017**
	40	12	**027H4015**
	50	13	**027H5015**
	65 / 80	14	**027H6017**
	100	15	**027H7192**
	125	16	**027H7204**
	150	17	**027H7197**
ICM	20	18	**027H1190**
	100	19	**027H7135**
	125	20	**027H7155**
	150	21	**027H7175**
Overhaul kit, ICS			
ICS	25-5	22	**027H2225**
	25-10	23	**027H2138**
	25-15	24	**027H3019**
	25-20	25	**027H3043**
	25-25	26	**027H3044**
	32	27	**027H3018**
	40	28	**027H4016**
	50	29	**027H5016**
	65	30	**027H6018**
	80	31	**027H6028**
	100	32	**027H7193**
	125	33	**027H7195**
	150	34	**027H7198**

Valve type	Size	See details on page #	Code no.
Overhaul kit, ICM			
ICM	20A	35	**027H1180**
	20A-33	36	**027H1186**
	20B	37	**027H1181**
	20B-66	38	**027H1194**
	20C	39	**027H1182**
	25A	40	**027H2180**
	25B	41	**027H2181**
	32A	42	**027H3180**
	32B	43	**027H3181**
	40A	44	**027H4180**
	40B	45	**027H4181**
	50A	46	**027H5180**
	50B	47	**027H5181**
	65A	48	**027H6180**
	65B	49	**027H6181**
	100	50	**027H7136**
	125	51	**027H7156**
	150	52	**027H7176**
Overhaul kit, ICLX			
ICLX	32	53	**027H3204**
	40	54	**027H4204**
	50	55	**027H5204**
	65 / 80	56	**027H6204**
	100	57	**027H7221**
	125	58	**027H7222**
	150	59	**027H7223**
Accessories			
for ICS		60	
for ICM		62	
for ICLX		64	

[1] ICS and ICM only
[2] ICS only

Inspection kits:
Contain all gaskets, O-rings and aluminum rings belonging to one valve size. For detailed content, see specific pages mentioned above.
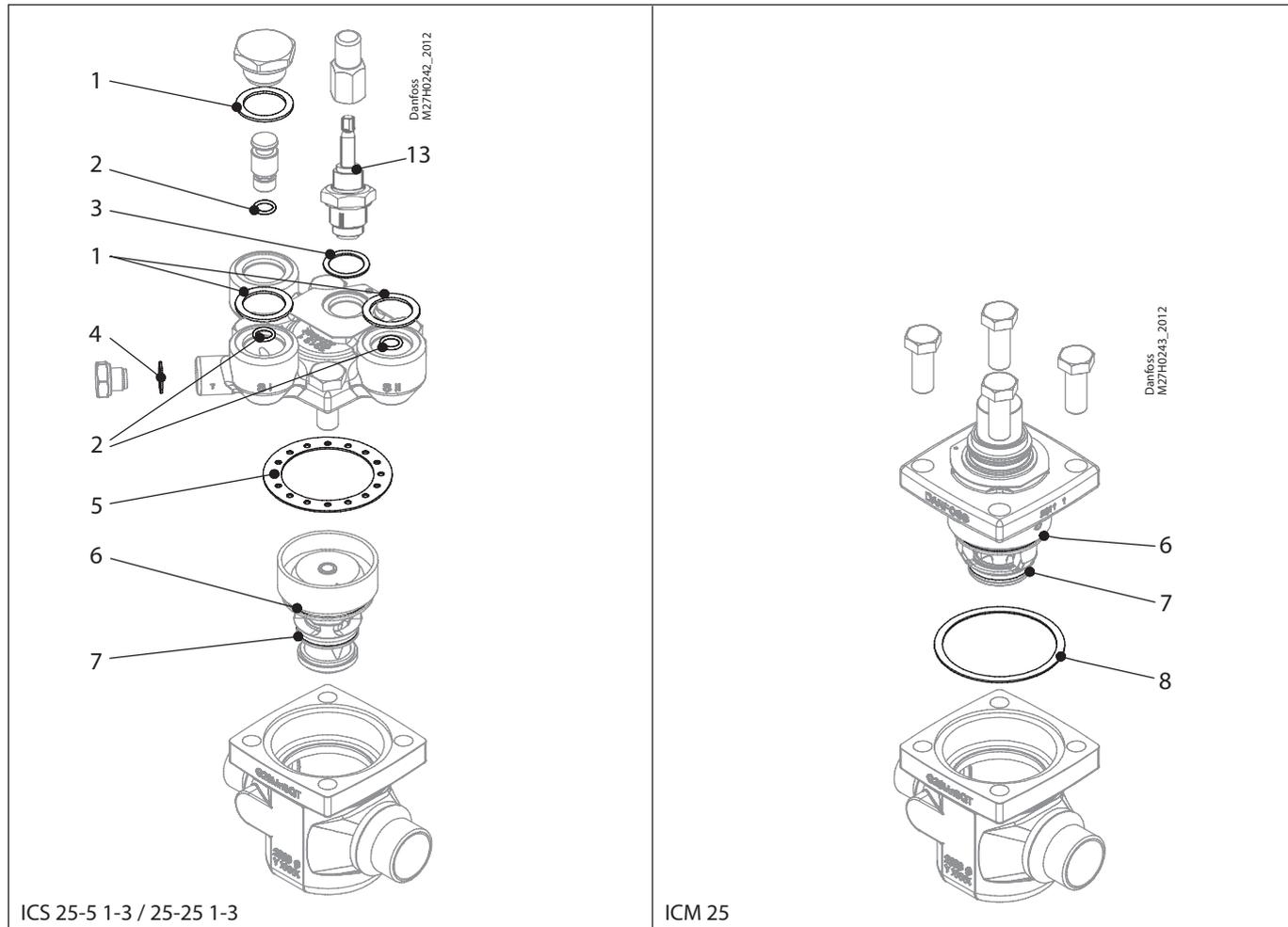
Repair kits:
Contain all gaskets, O-rings and aluminum rings belonging to one valve size, valve seat and piston ring. For detailed content, see specific pages mentioned above.

Overhaul kits:
Contain all gaskets, O-rings and aluminum rings belonging to 1 valve size and parts what could be damaged or worn out. Where possible, code numbers of complete modules or top parts from parts program are used. For detailed content, see specific pages mentioned above.

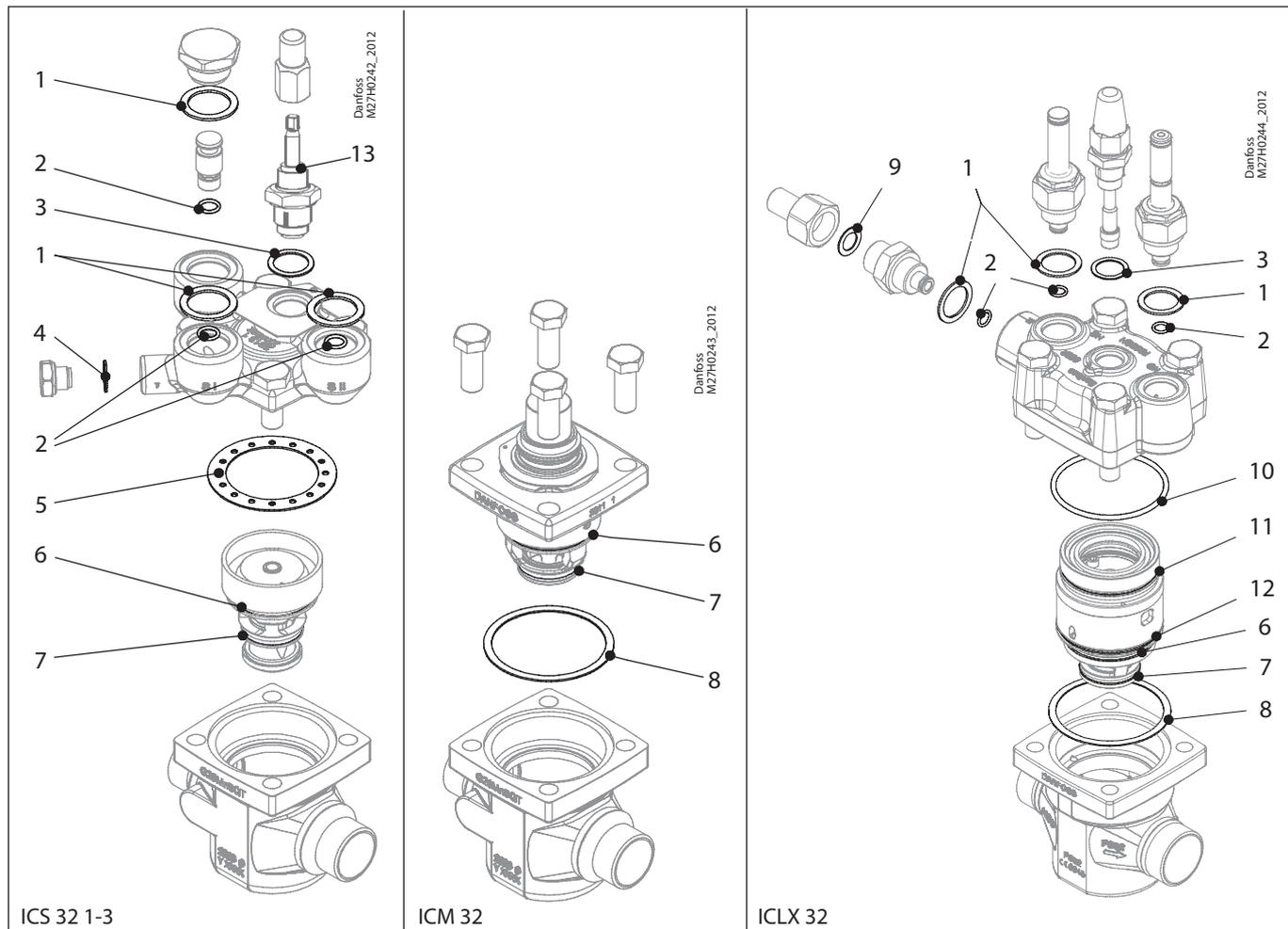## Inspection kit | Code number 027H2218
ICS, size 25-5 to 25-25 / ICM, size 25

ICS 25-5 1-3 / 25-25 1-3

ICM 25

1 = Fibre	**2**	**3** = Alu.	**4** = Alu.	**5** = Fibre
Ø32.5 mm / Ø1.28"	Ø9 mm / Ø0.36"	Ø26 mm / Ø1.02"	Ø18 mm / Ø0.7"	Ø73 mm / Ø2.87"
Total no. = 3	Total no. = 3	Total no. = 1	Total no. = 1	Total no. = 1

6	**7**	**8** = Fibre	**13**	
Ø46 mm / Ø1.81"	Ø30 mm / Ø1.18"	Ø73 mm / Ø2.87"	Ø9 mm / Ø0.36"	
Total no. = 1	Total no. = 2	Total no. = 1	Total no. = 1	

Inspection kit | Code number 027H3016
ICS, size 32 (1-3) / ICM, size 32 / ICLX, size 32

ICS 32 1-3

ICM 32

ICLX 32

1 ▱ = Fibre	**2** ⬭	**3** ▱ = Alu.	**4** ▱ = Alu.	**5** ▱ = Fibre
Ø32.5 mm / Ø1.28"	Ø9 mm / Ø0.36"	Ø26 mm / Ø1.02"	Ø18 mm / Ø0.7"	Ø86 mm / Ø3.39"
Total no. = 3	Total no. = 3	Total no. = 1	Total no. = 1	Total no. = 1

6 ⬭	**7** ⬭	**8** ▱ = Fibre	**9** ▱ = Alu.	**10** ⬭
Ø58 mm / Ø2.28"	Ø38 mm / Ø1.5"	Ø86 mm / Ø3.39"	Ø22 mm / Ø0.87"	Ø76 mm / Ø2.99"
Total no. = 1	Total no. = 1	Total no. = 1	Total no. = 1	Total no. = 1

11 ⬭	**12** ⬭	**13**		
Ø65 mm / Ø2.56"	Ø68 mm / Ø2.68"	Ø9 mm / Ø0.36"		
Total no. = 1	Total no. = 1	Total no. = 1		